

# Certificate of Conformity of Factory Production Control



Regulation for Construction Products

Issued by FORCE Certification A/S - EC-notified body number 0200

Certificate No.: 0200-CPR-04208 version 1

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product:

## Structural Components for Steel Structures

Harmonised Standard	Type / Execution Class of the Construction Product	Declaration Method
EN 1090-1:2009 A1:2011	Welded steel structural components up to EXC 2 according to EN 1090-2	1, 2, 3b and 3a according to table A.1 of EN 1090-1

The Production Control  
System at

## Olsen & Pedersen Stål A/S

Thorsvej 23  
4100 Ringsted  
Denmark

and produced in the manufacturing plant (s):

### Olsen & Pedersen Stål A/S

**Thorsvej 23**  
**4100 Ringsted**  
**Denmark**

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard:

EN 1090-1:2009 + A1:2011

under system 2+ are applied and that the factory production control is assessed to be in conformity with the applicable requirements. This certificate was first issued on 2018.04.20 and will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

Certification manager

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Date of issue: 2018-04-20

FIT no. 117-31245

Status of this certificate can be verified on [www.forcecertification.com](http://www.forcecertification.com).

This certificate is the property of FORCE Certification A/S.



**Appendix to  
Certificate of Conformity of Factory Production Control**

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The manufacturers Factory Production Control (FPC) covers the following items:

Facility(ies): **Olsen & Pedersen Stål A/S**  
**Thorsvej 23**  
**4100 Ringsted**  
**Denmark**

Standard: EN 1090-2:2008 + A1:2011

Execution Class(es): EXC 1 and EXC 2

Fabrication items: Manufacturing including:

- Welding
- Cutting and bending
- Bolting
- Pickling

Base material group acc. to ISO/TR 15608: 

- 1.1, 1.2

Thicknesses, mm: 

- 3,0 – 24,0 mm

Quality systems: Quality system according to EN ISO 3834-2.  
Welding coordination according to EN ISO 14731

FORCE Certification A/S task No.: 117-31245

----- END OF CERTIFICATE -----

# Produktionsstyring Kvalitetskrav for svejsning Certifikat



Certifikat nr. FC-3834-04207

Kvalitetssystemet for  
produktionsstyringssystemet  
hos

## Olsen & Pedersen Stål A/S

Thorsvej 23  
4100 Ringsted  
Denmark

er i overensstemmelse  
med kravene i

## DS/EN ISO 3834-2:2006

Kvalitetskrav til smeltesvejsning af metalliske materialer  
Del 2: Fuldstændige kvalitetskrav

Certificeringens  
gyldighedsområde

## Svejsning og fremstilling af stålkonstruktioner Certifikatsvejsning af trykbærende anlæg – beholdere, rørsystemer samt tankanlæg Vedligeholdelsesopgaver inden for medicinal- og fødevarerindustrien Elektropolering og Bejdsning af rustfrit stål

Grundlaget for udstedelse af certifikatet fremgår af certifikatets bilag 1

Per  
Håndemark

Digitally signed by Per Håndemark  
DN: cn=Per Håndemark, o=Force  
Certification A/S, ou,  
email=phm@force.se, c=SE  
Date: 2018.04.20 08:46:21 +02'00'

*Certificeringsansvarlig*

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Udstedelsesdato: 2018-04-20  
Certifikatet er gyldigt indtil: 2021-04-20  
FIT nr. 117-31245

Certifikatet blev udstedt første gang af FORCE Certification A/S 2018-04-20.  
Gyldigheden af dette certifikat kan ses her [www.forcecertification.com](http://www.forcecertification.com).  
Certifikatet og bilag er FORCE Certification A/S's ejendom.

